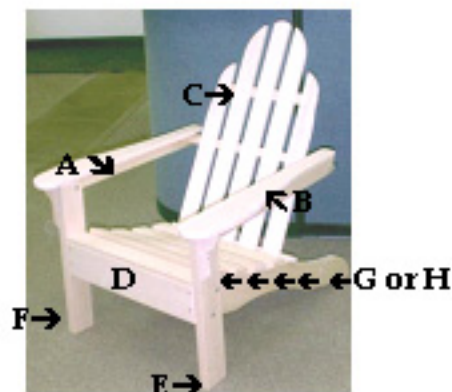


TOOLS NEEDED: 7/16" or Adjustable Wrench
Phillips Head Screwdriver

PARTS INCLUDED: A & B - Arms
C - Pre-assembled Back
D - Pre-assembled Seat
E & F - Legs
G & H - Wing Supports

HARDWARE: 4 - 3" Carriage Bolts
2 - 2 1/2" Carriage Bolts
2 - 2" Lag Screws
8 - Washers
6 - Nuts
6 - 1 5/8" Phillips Head Wood Screws



ASSEMBLY TIP: For ease of assembly, finger tighten all fasteners first. Tighten securely after all parts are aligned. Do not over tighten. Holes are drilled to easily accept hardware. However, because of finish the holes may be tighter than normal. Lightly tapping the hardware with a hammer will help with the assembly. Using some soap on the screws will make the job a little easier.



1. Using 4 - 3" carriage bolts, attach legs (E & F) to Seat (D). Legs should be placed with the hole at the top and the rounded edge of leg towards seat back. Front edges of legs should be flush with the front of D. Attach to D with washers and nuts.



2. Attach arms (A & B) to front legs (E & F) using 2 - 2 1/2" carriage bolts (1 each), washers, and nuts. Bolts should go from the inside of the chair. Braces should be on the outside of the leg.



3. Place C (Back) into position, as shown, and attach to arms (A & B) through pre drilled hole in arm and center back brace of back, using 1 - 2" lag screw and washer per arm.



4. Align base of back (C) against back of rearmost seat slat. Fasten to seat (D) using 2 - 1 5/8" Phillips wood screws. (1 each) Holes are not pre-drilled.



5. Attach wing supports (G & H) to front legs using 2 - 1 5/8" Phillips wood screw in each. The top of the wings should be flush with the front legs. Holes are pre-drilled in wing but not leg.